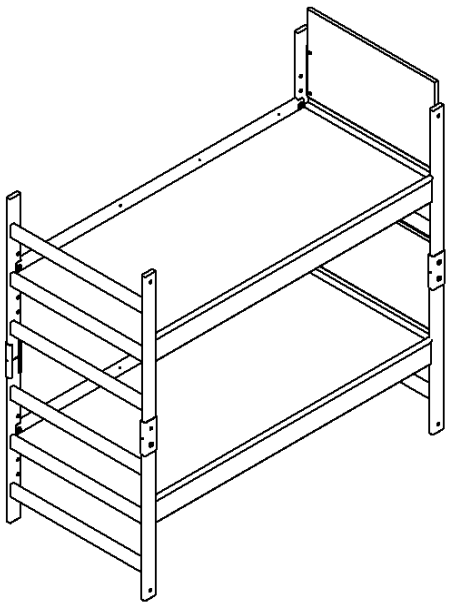
METRO CAMPUS

BUNKED BED ASSEMBLY INSTRUCTIONS

USE A PAIR OF THE FOLLOWING BEDS:
657211.XXXX, 657211.1XXX, 657211.2XXX,
657211.3XXX
WITH
657410.XXXX



California Correctional Training and Rehabilitation Authority ▲ 560 East Natoma Street ▲ Folsom, CA 95630-2200 ▲ www.calctra.ca.gov

GENERAL INSTRUCTIONS

- VERIFY YOUR SHIPMENT CONTAINS ALL THE PREASSEMBLED COMPONENTS AND HARDWARE SHOWN BELOW
- ASSEMBLE THIS PRODUCT BY HAND TIGHTENING ALL HARDWARE LOOSELY WITHOUT TOOLS FIRST, THEN TIGHTEN ALL HARDWARE LAST WHEN ALL COMPONENTS ARE INSTALLED. • IT IS NOT RECOMMENDED TO ASSEMBLE THIS PRODUCT USING POWER TOOLS.
- BUNKING ONLY WORKS WITH THE SAME BED. DO NOT MIX AND MATCH BED SIZES WHEN BUNKING

*TWO PEOPLE FOR ASSEMBLY IS RECOMMENDED

TOOLS REQUIRED

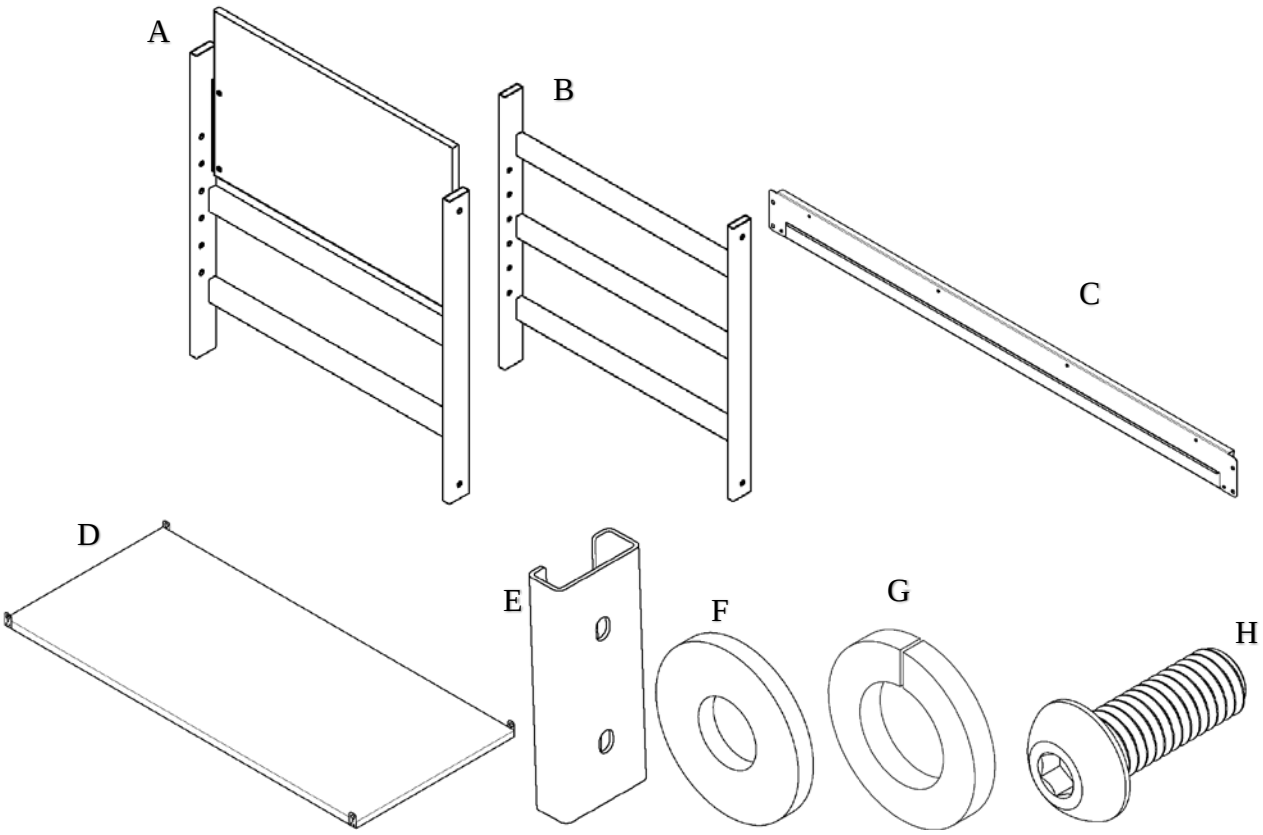
- ALLEN WRENCH 7/32”

TOOLS RECOMENDED

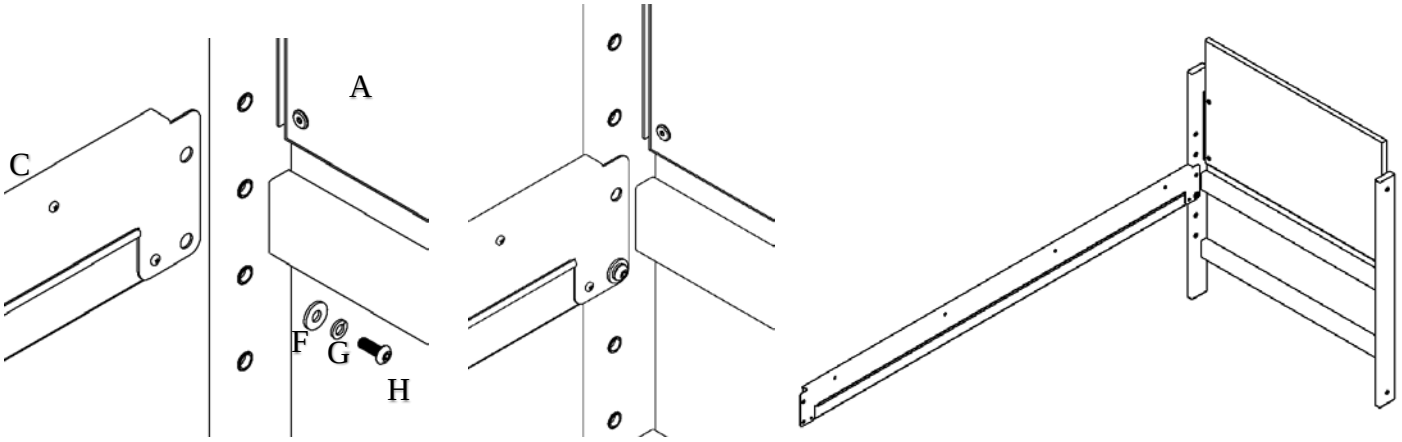
- 3/8” DRIVE RACHET
- 7/32” HEX SOCKET BIT
- TORQUE WRENCH

PARTS INCLUDED

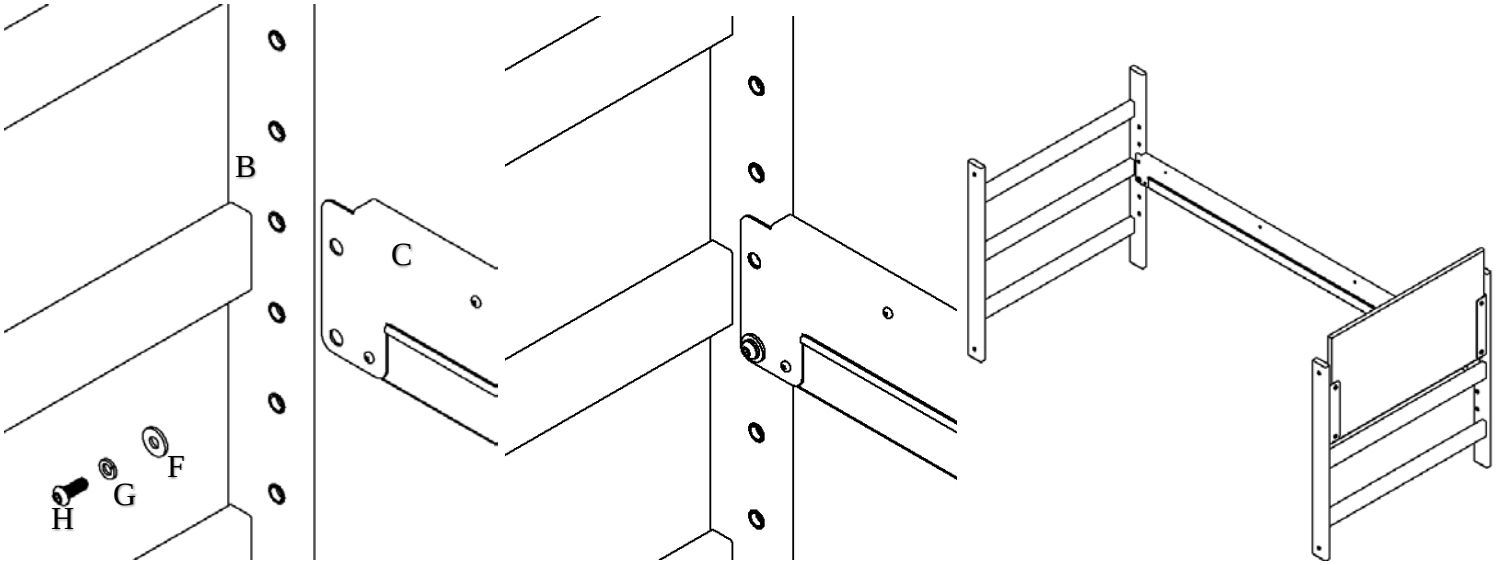
ITEM	QTY.	NAME
A	2	HEADBOARD (WITH WOOD)
B	2	ENDRAIL
C	4	SIDE RAILS (WITH WOOD)
D	2	BED PAN
E	2	SET OF BUNKING BRACKETS
F	24	3/8-16 X 1” LONG BUTTON HEAD HEX DRIVE SCREWS
G	24	3/8” LOCK WASHERS
H	24	3/8” X 1” OD FLAT WASHERS



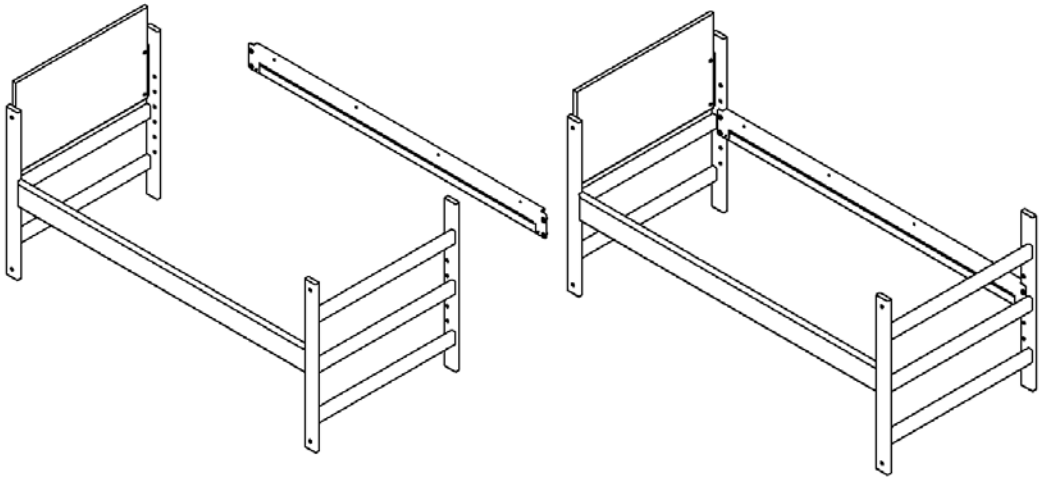
STEP 1: LINE UP THE HOLES ON THE END OF THE SIDE RAIL (PART C) WITH THE HOLES ON THE INSIDE OF THE HEADBOARD (PART A). USE SCREWS, LOCK WASHERS, AND FLAT WASHERS (PART E, F, G) TO ATTACH THE SIDE RAIL TO THE HEADBOARD. THE WOOD PART OF THE SIDE RAIL IS POINTING AWAY FROM THE BED. HAND TIGTHEN ONLY.



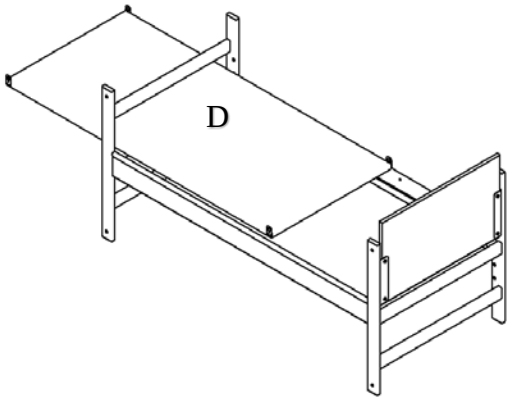
STEP 2: LINE UP THE HOLES ON THE OTHER END OF THE SIDE RAIL (PART C) WITH THE HOLES ON THE INSIDE OF THE END RAIL (PART B). USE SCREWS, LOCK WASHERS, AND FLAT WASHERS (PART E, F, G) TO ATTACH THE SIDE RAIL TO THE END RAIL. ENSURE THE HOLES ARE THE SAME HEIGHT AS THE HOLES ON THE HEADBOARD (PART A).

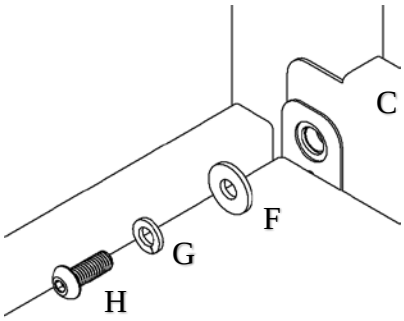


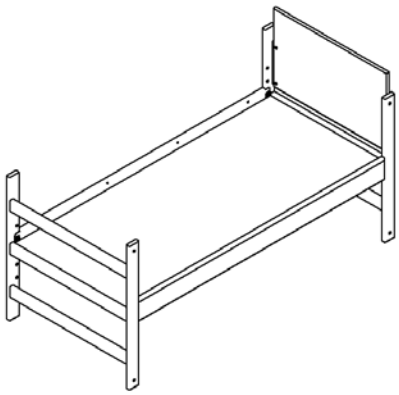
STEP 3: REPEAT STEPS 1 AND 2 FOR THE OTHER RAIL ON THE OTHER SIDE OF THE BED. ENSURE THE HOLES ON THE OTHER SIDE ARE THE AT THE SAME HEIGHT. HAND TIGHTEN ONLY.



STEP 4: SLIDE THE BED PAN (PART D) INTO THE ASSEMBLY. THE HOLES ON THE BED PAN WILL LINE UP WITH THE TOP HOLES ON THE RAILS. INSTALL SCREWS, LOCK WASHERS, AND FLAT WASHERS (PART E, F, G). DO THIS FOR ALL FOUR CORNERS. SECURELY TIGHTEN ALL BOLTS, THESE SHOULD BE TIGHTENED TO 25 FT-LBS WIT OPTIONAL TOOLS RECOMMENDED. DO NOT OVER-TIGHTEN, AS IT WILL STRIP THE HARDWARE OR LOOSEN RIVETS.

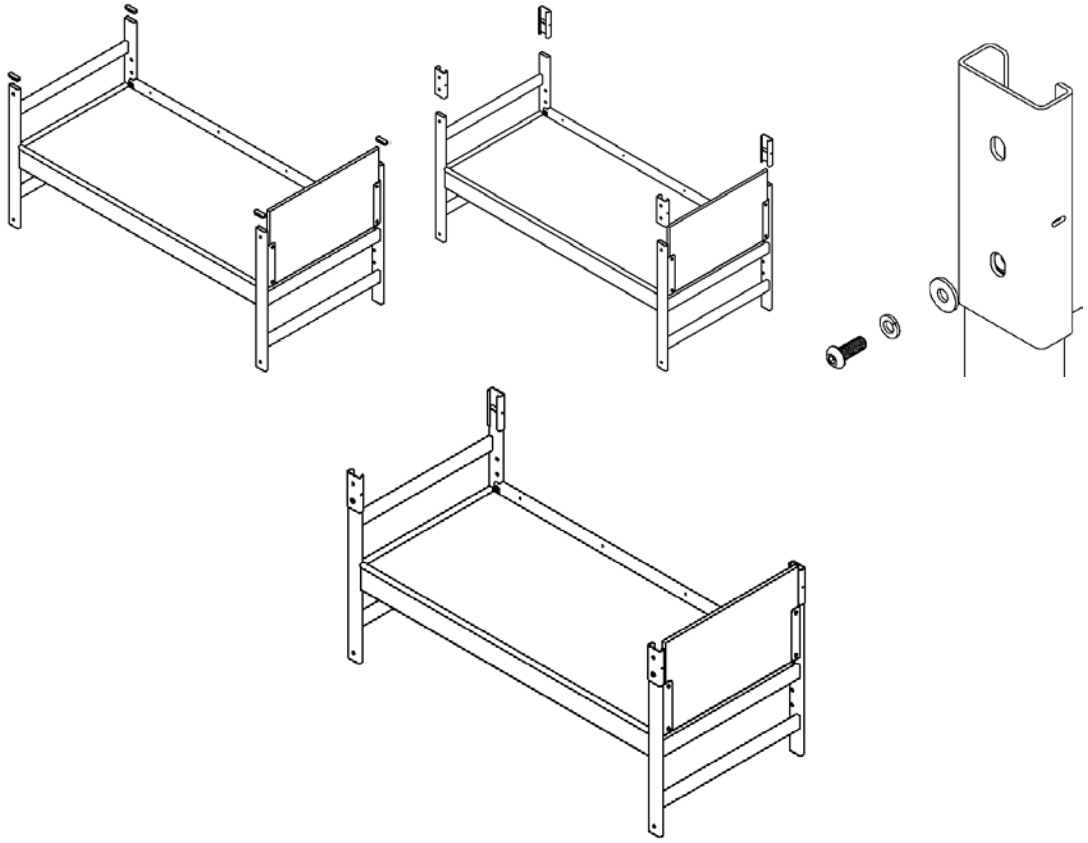




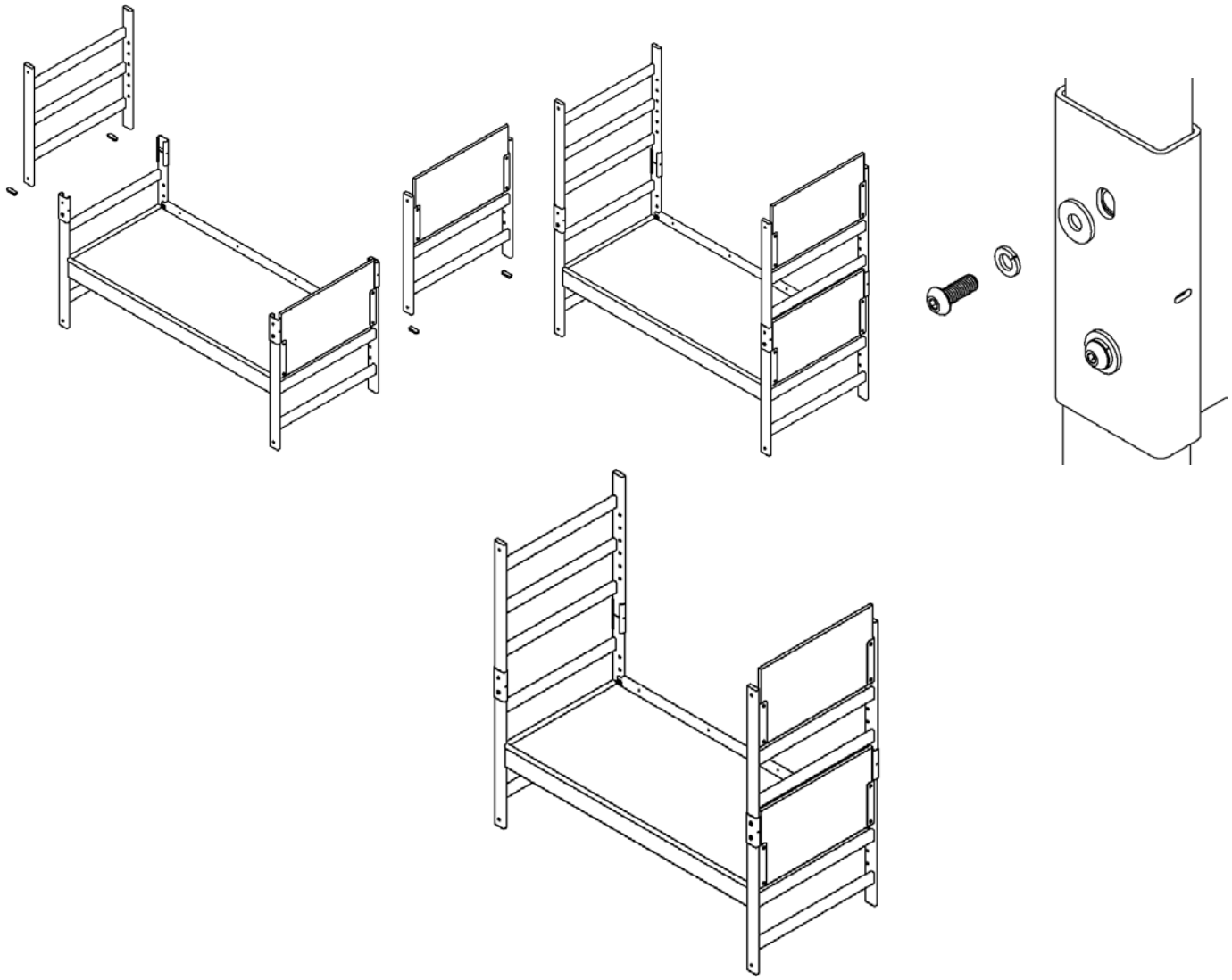


TO ADJUST THE HEIGHT OF THE BED, REMOVE THE BOLTS AND BED PAN. THEN SELECT A NEW HOLE PAIR ON THE END RAIL AND HEADBOARD AND REPEAT STEPS 1-4

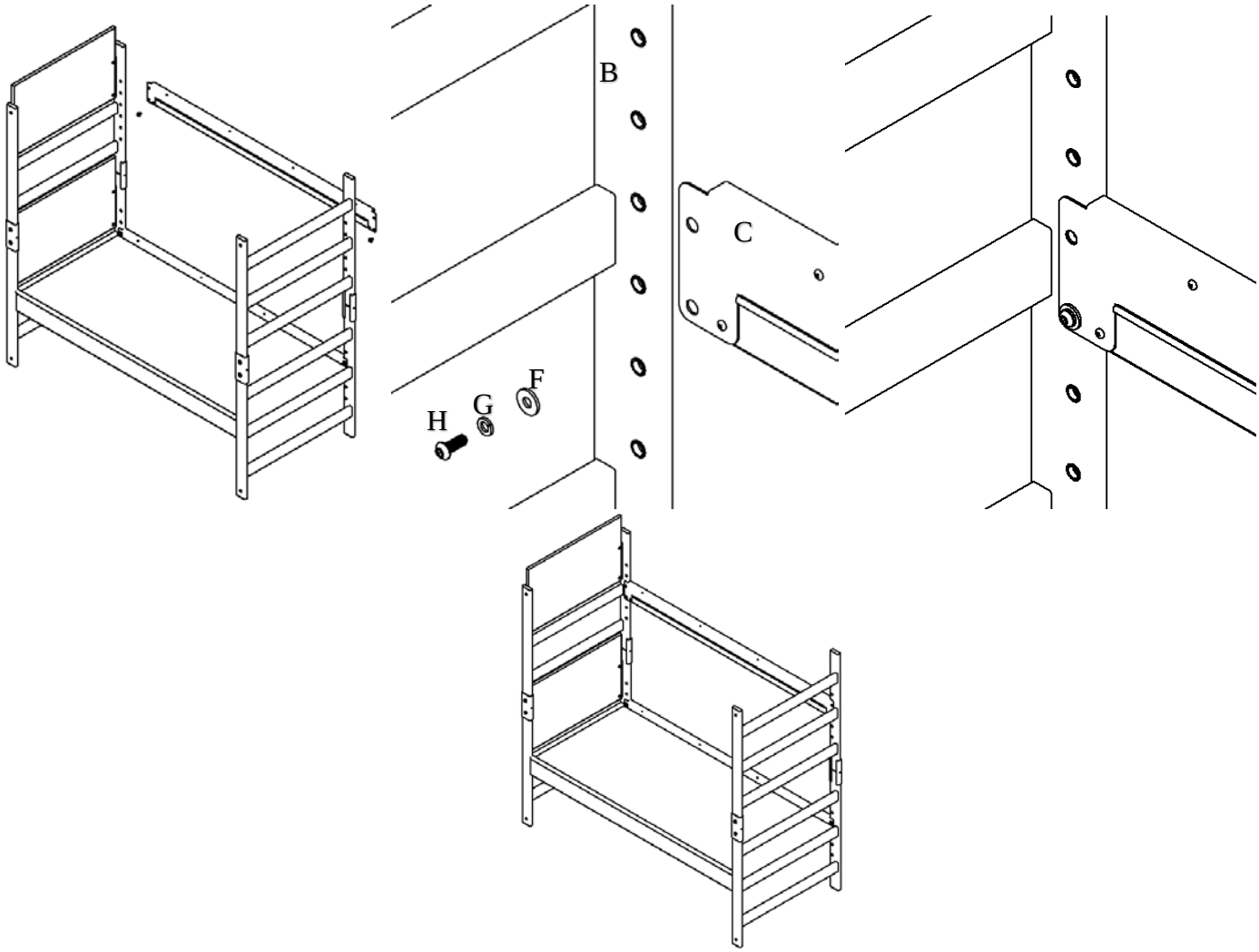
STEP 5: REMOVE THE PLASTIC CAPS FROM THE TOP OF THE LOWER BUNK BED. INSTALL THE BUNKING BRACKETS (PART E) ONTO THE LOWER BED USING THE SCREWS, LOCK WASHERS, AND FLAT WASHERS (PART F, G, H).



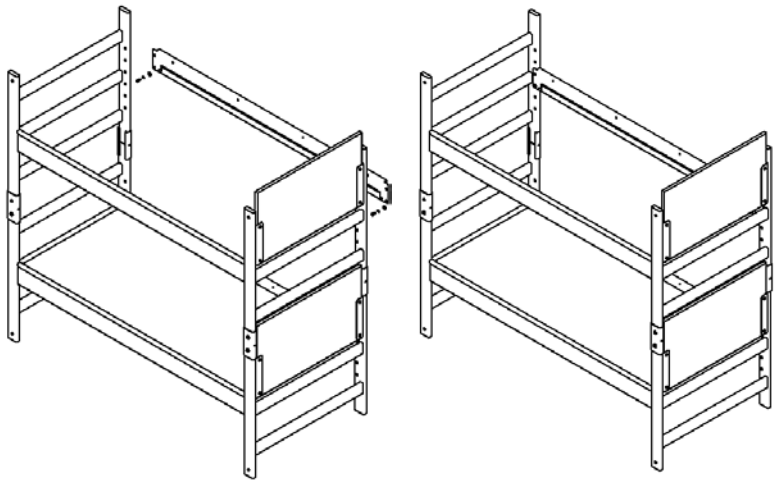
STEP 6: REMOVE THE PLASTIC CAPS FROM THE BOTTOM OF THE HEADBOARD (PART A) AND ENDRAIL (PART B) THAT WILL BE USED ON THE UPPER BUNK BED. STACK THE HEADBOARD AND ENDRAIL ON TOP OF THE LOWER BUNK. SECURE USING THE SCREWS, LOCK WASHER, AND FLAT WASHER. HAND TIGHTEN ONLY



STEP 7: ATTACH THE SIDE RAIL (PART C) TO THE UPPER BUNK, USE THE TOP HOLES IN SIDE RAIL. USE THE SCREWS, LOCK WASHER, AND FLAT WASHER (PART F, G, H). ENSURE THE RAIL IS AT THE SAME HEIGHT ON BOTH THE ENDRAIL (PART B) AND THE HEADBOARD (PART A) FOR THE UPPER BUNK.



STEP 8: REPEAT STEP 7 WITH THE OTHER SIDE



STEP 9: SLIDE THE BED PAN (PART D) INTO THE ASSEMBLY. THE HOLES ON THE BED PAN WILL LINE UP WITH THE TOP HOLES ON THE RAILS. INSTALL SCREWS, LOCK WASHERS, AND FLAT WASHERS (PART E, F, G). DO THIS FOR ALL FOUR CORNERS. SECURELY TIGHTEN ALL BOLTS, THESE SHOULD BE TIGHTENED TO 25 FT-LBS WIT OPTIONAL TOOLS RECOMMENDED. DO NOT OVER-TIGHTEN, AS IT WILL STRIP THE HARDWARE OR LOOSEN RIVETS.

