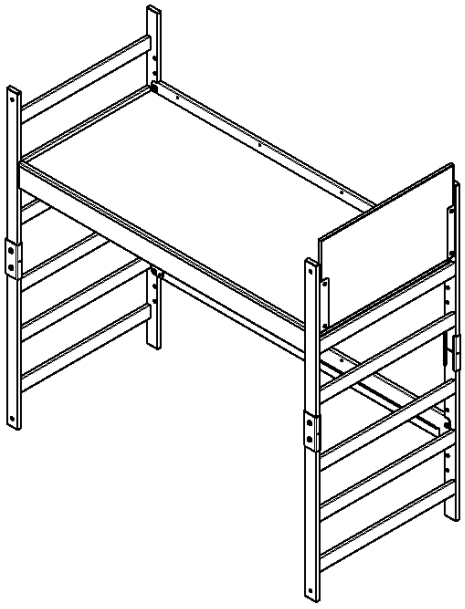
METRO CAMPUS

LOFTED BED ASSEMBLY INSTRUCTIONS

FOR LOFTED BED PAIRS:
657210.0XXX WITH 657110.0XXX
657210.1XXX WITH 657110.1XXX
657210.2XXX WITH 657110.2XXX
657210.3XXX WITH 657110.3XXX



California Correctional Training and Rehabilitation Authority ▲ 560 East Natoma Street ▲ Folsom, CA 95630-2200 ▲ www.calctra.ca.gov

GENERAL INSTRUCTIONS

- VERIFY YOUR SHIPMENT CONTAINS ALL THE PREASSEMBLED COMPONENTS AND HARDWARE SHOWN BELOW
- ASSEMBLE THIS PRODUCT BY HAND TIGHTENING ALL HARDWARE LOOSELY WITHOUT TOOLS FIRST, THEN TIGHTEN ALL HARDWARE LAST WHEN ALL COMPONENTS ARE INSTALLED. • IT IS NOT RECOMMENDED TO ASSEMBLE THIS PRODUCT USING POWER TOOLS.
- LOFTING ONLY WORKS WITH THE SAME SIZE BED AND KIT. DO NOT MIX AND MATCH BED SIZES WHEN LOFTING.

*TWO PEOPLE FOR ASSEMBLY IS RECOMMENDED

TOOLS REQUIRED

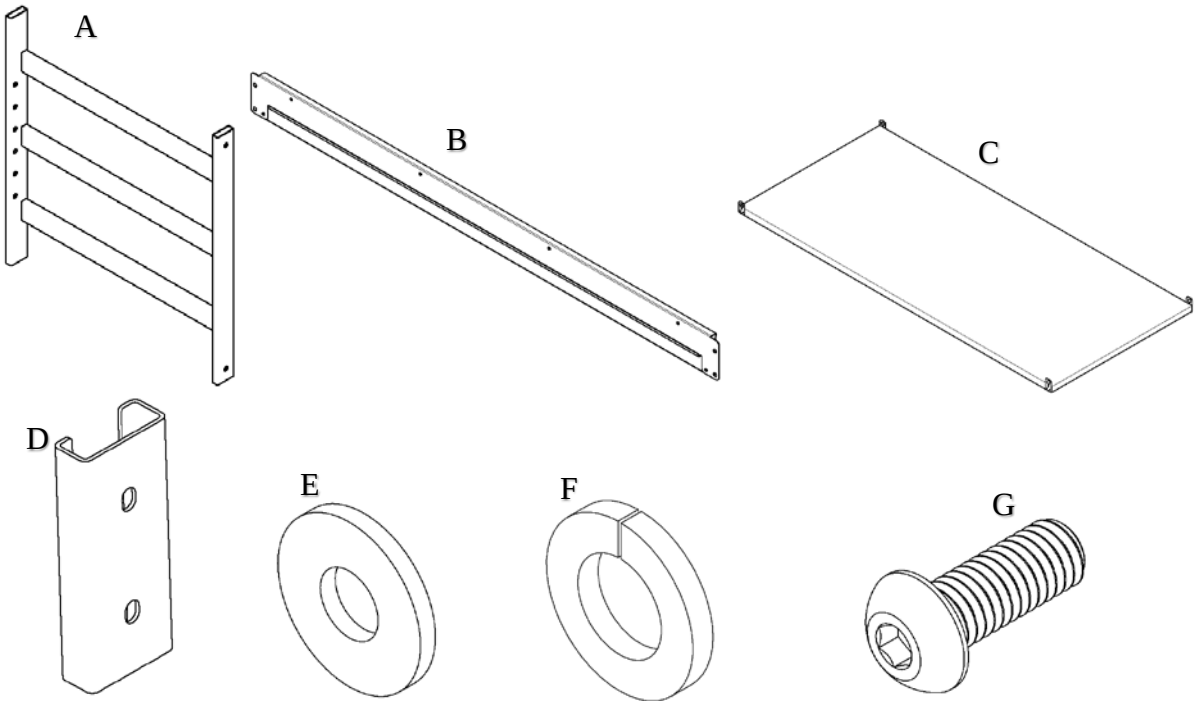
- ALLEN WRENCH 7/32”

TOOLS RECOMMENDED

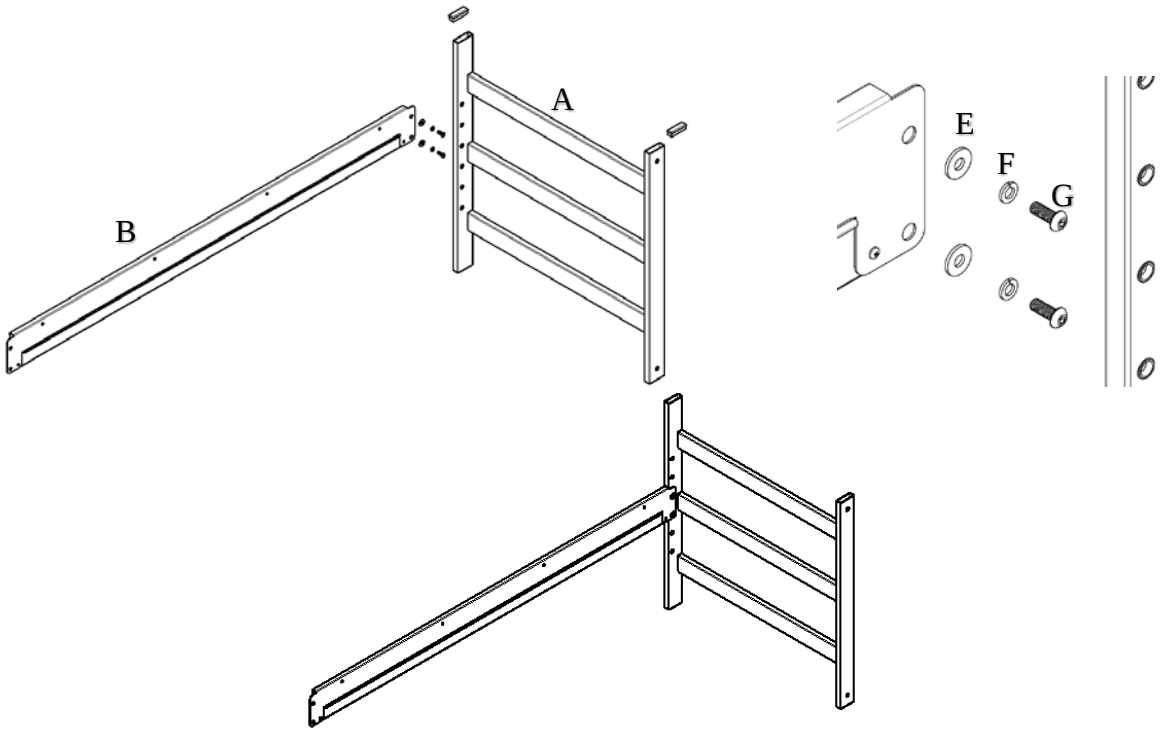
- 3/8” DRIVE RACHET
- 7/32” HEX SOCKET BIT
- TORQUE WRENCH

PARTS INCLUDED

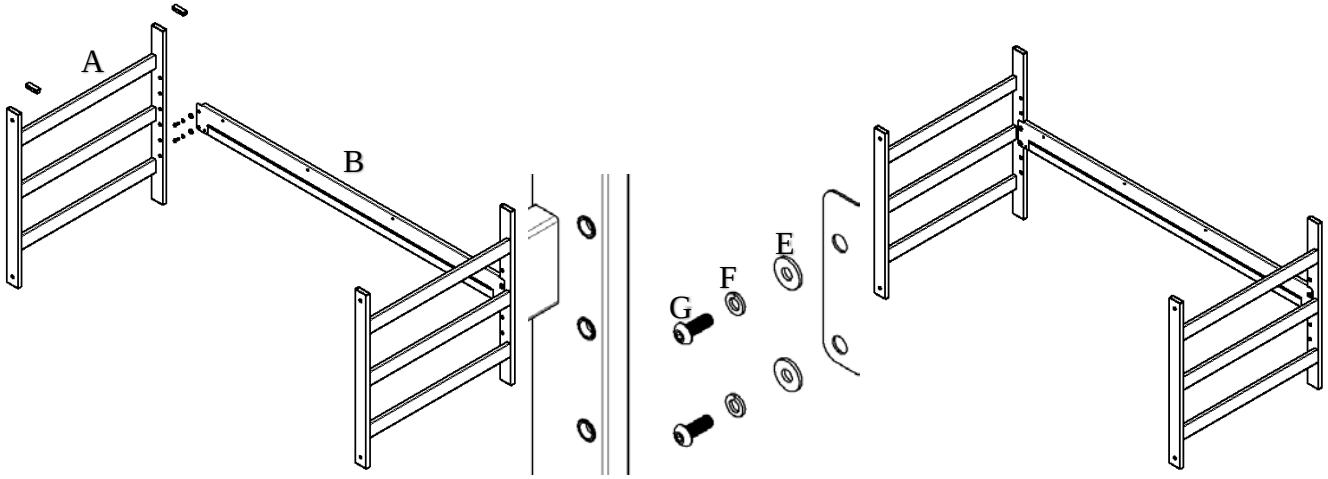
ITEM	QTY.	NAME
A	4	ENDRAIL
B	3	SIDE RAILS (WITH WOOD)
C	1	BED PAN
D	2	SET OF BUNKING BRACKETS
E	20	3/8-16 X 1” LONG BUTTON HEAD HEX DRIVE SCREWS
F	20	3/8” LOCK WASHERS
G	20	3/8” X 1” OD FLAT WASHERS



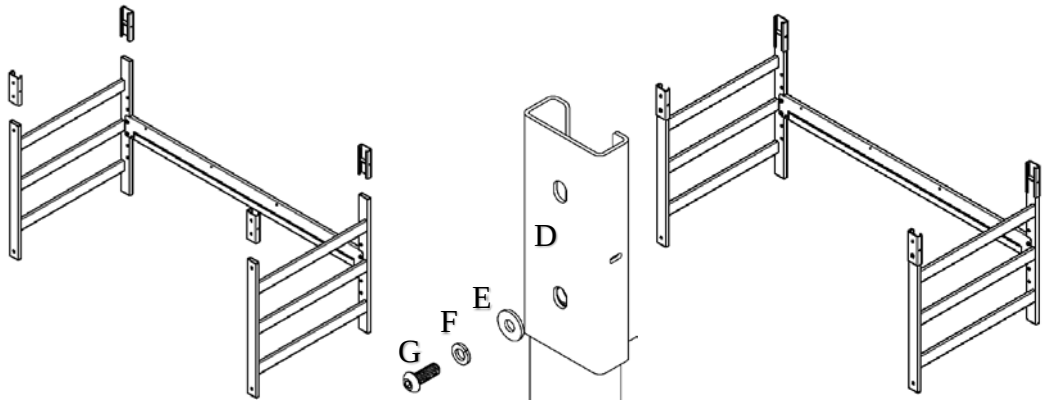
STEP 1: ATTACH THE SIDE RAIL (PART B) TO A ENDRAIL (PART A) USING THE WASHERS, LOCK WASHERS, AND SCREWS (PART E, F, G). REMOVE THE PLASTIC CAPS FROM THE TOP OF THE ENDRAIL. HAND TIGHTEN THE SCREWS.



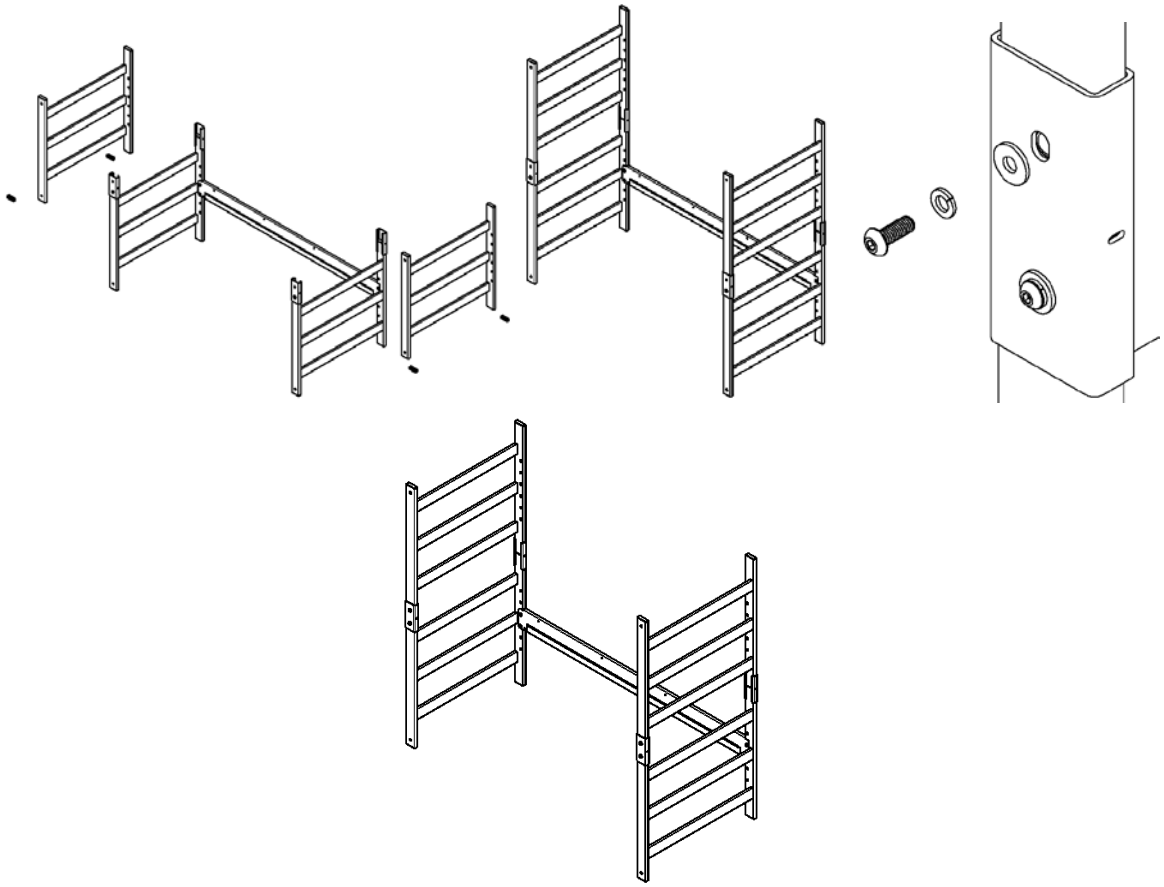
STEP 2: ATTACH ANOTHER ENDRAIL (PART A) TO THE OTHER END OF THE SIDE RAIL (PART B) USING THE WASHERS, LOCK WASHERS, AND SCREWS (PART E, F, G). REMOVE THE PLASTIC CAPS FROM THE TOP OF THE ENDRAIL. HAND TIGHTEN THE SCREWS.



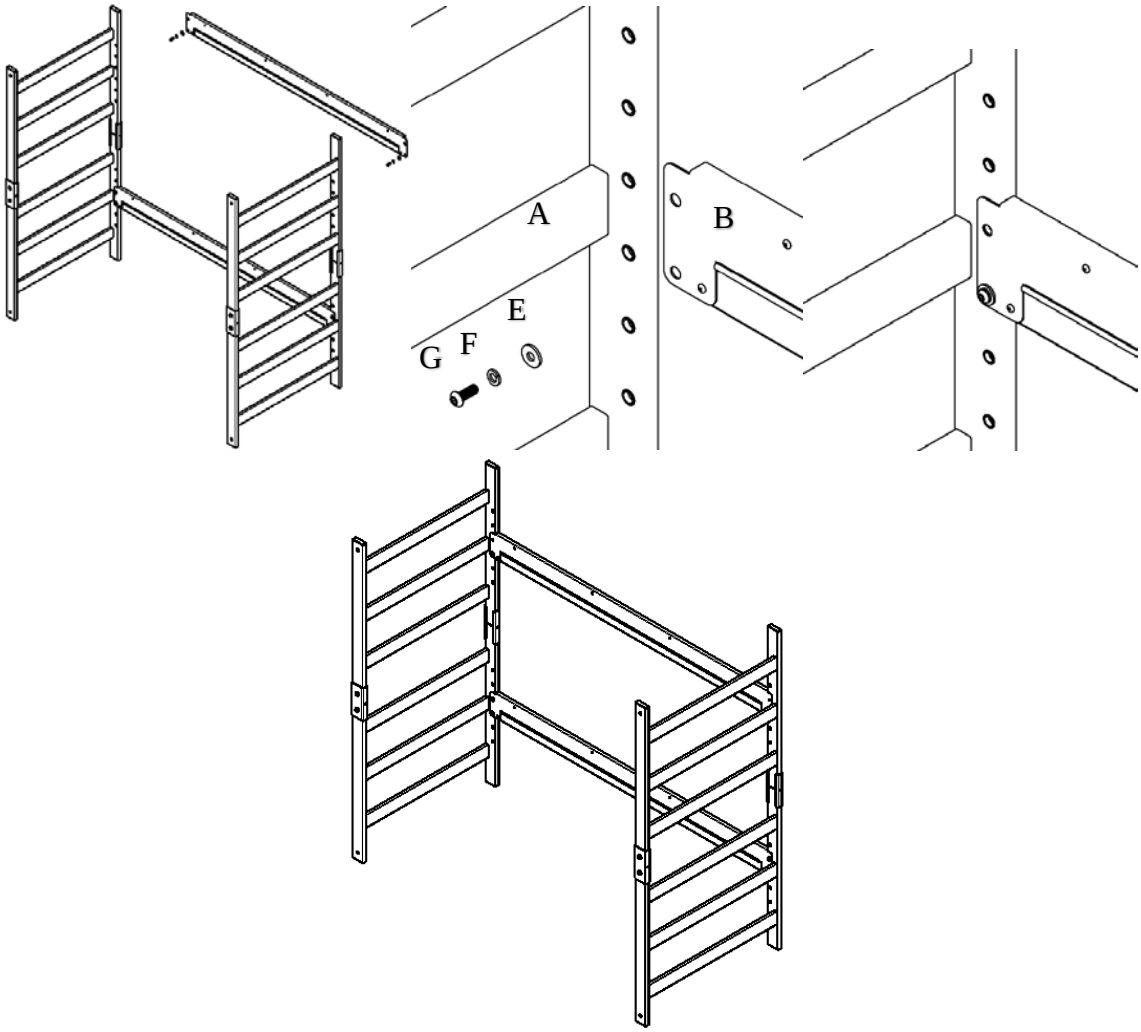
STEP 3: INSTALL THE BUNKING BRACKETS (PART D) ONTO THE LOWER BED USING THE SCREWS, LOCK WASHERS, AND FLAT WASHERS (PART E, F, G). HAND TIGHTEN ONLY.



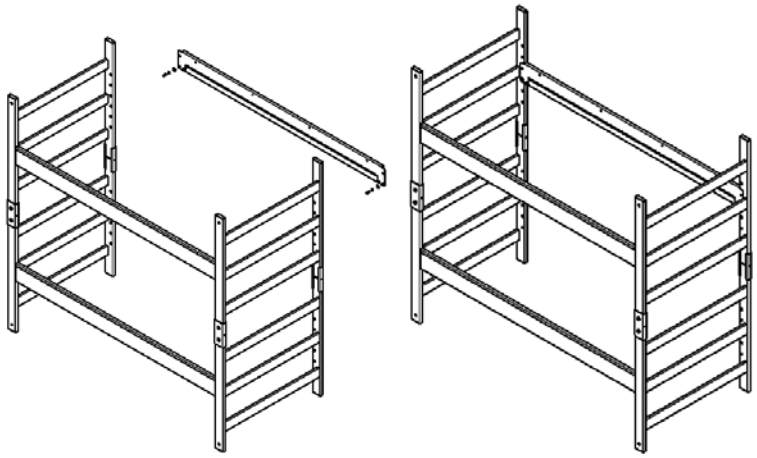
STEP 4: REMOVE THE PLASTIC CAPS FROM THE BOTTOM OF THE OTHER ENDRAILS (PART A) THAT WILL BE USED ON THE LOFTED BED. STACK THE ENDRAILS ON TOP OF THE LOFT KIT. SECURE USING THE SCREWS, LOCK WASHER, AND FLAT WASHER (PART E, F, G). HAND TIGHTEN ONLY



STEP 5: ATTACH THE SIDE RAIL (PART B) TO THE UPPER BUNK, USE THE BOTTOM HOLES ON THE SIDE RAIL. USE THE SCREWS, LOCK WASHER, AND FLAT WASHER (PART E, F, G). ENSURE THE RAIL IS AT THE SAME HEIGHT ON BOTH ENDRAILS (PART A).



STEP 8: REPEAT STEP 7 WITH THE OTHER SIDE



STEP 9: SLIDE THE BED PAN (PART C) INTO THE ASSEMBLY. THE HOLES ON THE BED PAN WILL LINE UP WITH THE TOP HOLES ON THE RAILS. INSTALL SCREWS, LOCK WASHERS, AND FLAT WASHERS (PART E, F, G). DO THIS FOR ALL FOUR CORNERS. SECURELY TIGHTEN ALL BOLTS, THESE SHOULD BE TIGHTENED TO 25 FT-LBS WIT OPTIONAL TOOLS RECOMMENDED. DO NOT OVER-TIGHTEN, AS IT WILL STRIP THE HARDWARE OR LOOSEN RIVETS.

